

Work Order ID 57743

April 14, 2010 11:36:15 AM



Page 1

Item ID: D350-600-449

Accept



Setup Start



Revision ID:

Stop



Item Name: Switch Relocation

Start Date: 14/04/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 22/04/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

10-4-12

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
N/A	Rev C								

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D350-600-449 CHG001

S. W. 10/5/12

J. B. 10/05/19

101

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

10-5-19 20 4

110

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

S. W. 10/5/12

20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-600-449								
	Location: <u>150 Draft</u>								
	PPP Rev: _____								
130 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

10-5-20

24

10/05/25

MF 10-5-21

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Picklist Print

April 14, 2010 11:36:20 AM

Page 1

Work Order ID: 57743

Parent Item: D350-600-449

Parent Item Name: Switch Relocation

Comments: IPP Rev:a 07.03.07 new issue ec

Start Date: 14/04/2010

Required Date: 22/04/2010

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D3597-1		Manufactured	No			110	Each	45.0000	4.0000			
---------	--	--------------	----	--	--	-----	------	---------	--------	--	--	--



Female Spade Connector

Warehouse Location	Loc Qty	Loc Code
-----------------------	---------	----------

Main Warehouse

st073	45	
-------	----	--

31200	45	
-------	----	--

D3598-2 - 096 21



Expandable Sleeve 1/4"

Manufactured	No		110	f	37.0000	16.8421
--------------	----	--	-----	---	---------	---------

Warehouse Location	Loc Qty	Loc Code
-----------------------	---------	----------

Main Warehouse

st073	37	
-------	----	--

31201	15	
-------	----	--

36442	22	
-------	----	--

1- Cut to length as per dwg

D3599-1



Tie Wrap

Manufactured	No		110	Each	65.0000	48.0000
--------------	----	--	-----	------	---------	---------

Warehouse Location	Loc Qty	Loc Code
-----------------------	---------	----------

Main Warehouse

st073	65	
-------	----	--

55129	65	
-------	----	--

10-5-19

4
10-5-19

✓

10-5-19 SP (2)

48

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Picklist Print

Page 2

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Work Order ID: 57743

Parent Item: D350-600-449

Parent Item Name: Switch Relocation

Comments: IPP Rev:a07.03.07new issue ec

Start Date: 14/04/2010

Required Date: 22/04/2010

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3600-1 Tie Wrap Mount		Manufactured	No			110	Each	45.0000	48.0000			

Warehouse Loc Qty Loc Code

Location

Main Warehouse

st073

45

55128

45

110

f

385.0000

50.5263

M22759/16-229
122GA ELECTRICAL WIRE, 128

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST394

385

104555

385

110

Each

120.0000

6.0000

1- Cut to length as per dwg

M81824/1-2

Purchased

No

SPLICE

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST394

120

112612

20

112691

100

April 14, 2010 11:36:20 AM

Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

52.11.2 -241/-242/-243/-245/-246/-247/-248/-249/-449 Kits										Part Number	Description
-241	-242	-243	-245	-246	-247	-248	-249	-449			
1	1	1			1	1	1			MS21042L5	NUT
16	16	16								AKS7-1032-130	INSERT
28**	28**	28**								AKS7-1032-130	INSERT
								3		M81824/1-2	SPLICE
								2		D3597-1	FEMALE SPADE CONNECTOR
								1		D3598-2-096	EXPANDABLE SLEEVE
								24		D3599-1	TIE-WRAP
								24		D3600-1	TIE-WRAP MOUNT
								24 FT		M22759/16-22-9	WIRE
			1*	1*	1*	1*				D2464-1250	NEOPRENE SEAL
1**		1**	1*		1*					D3567-1	DECAL
	1**			1*		1*				D3567-2	DECAL
			2*	2*						D2586	LATCH
			2*	2*						D2585	MOUNTING CHANNEL
			2*	2*						D2621	LATCH PLATE
			2*	2*						MS27039-1-15	SCREW
					2	2	1			MS27039-1-25	SCREW
			2*	2*	2	2	1			AN960JD10	WASHER
			2*	2*	2	2	1			MS21042L3	NUT (or MS21042-3)
			1*	1*						D2857-1	HINGE BRACKET
			1*	1*						D2857-2	HINGE BRACKET
			2*	2*						D2228	BACKING PLATE
			8*	8*	8	8	8			AN526C832R10	SCREW
			8*	8*	8	8	8			AN960JD8	WASHER
			8*	8*	8	8	8			MS21042L08	NUT
			1*	1*	1*	1*	1			D3557-1	BRACKET
			2*	2*	2*	2*	2			D2228	BACKING PLATE
			1*	1*	1*	1*	1			D3554-7	BALL STUD
			1*	1*	1*	1*	1			AN960JD516	WASHER
			1*	1*	1*	1*	1			D3015-3	LOCK NUT
			2*	2*	2*	2*	2			AN526C832R14	SCREW
			2*	2*	2*	2*	2			AN526C832R10	SCREW
			4*	4*	4*	4*	4			AN960JD8	WASHER
			4*	4*	4*	4*	4			MS21042L08	NUT
2**	2**	2**			1	1	1			D2237	STRIKER PLATE
4**	4**	4**			2	2	2			MS20426AD4-5	RIVET
2**	2**	2**			2	2	2			D3538-1	HINGE BRACKET
2**	2**	2**								D2179	HINGE BRACKET PLATE
4**	4**	4**			4	4	4			AN526C832R24	SCREW
4**	4**	4**			4	4	4			AN960JD8	WASHER
4**	4**	4**			4	4	4			MS21042L08	NUT

*PRE-INSTALLED ON D3186-3/-4 SPACEPOD™ DOOR

** PRE-INSTALLED ON D3188-5/-6/-7 SPACEPOD™

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52-00-00

-241	-242	-243	-245	-246	-247	-248	-249	-449	Part Number	Description
X								X	D350-600-241	SPACEPOD™ LH, AS350
									D350-600-242	SPACEPOD™ RH, AS350/355
									D355-600-243	SPACEPOD™ LH, AS355
			X						D350-600-245	DOOR ASSEMBLY LH
				X					D350-600-246	DOOR ASSEMBLY RH
					X				D350-600-247	SPACEPOD™ UPGRADE KIT LH
						X			D350-600-248	SPACEPOD™ UPGRADE KIT RH
							X		D350-600-249	SPACEPOD™ UPGRADE KIT
								X	D350-600-449	SWITCH RELOCATION KIT
									D2174-041	WEB ASSEMBLY
							1		D2464-0360	NEOPRENE SEAL
			1	1					D2589	KEYS, KEY CHAIN
									D2985	DECAL
					1	1	1		D3015-3	LOCK NUT
			1		1				D3186-3	SPACEPOD DOOR, LH
				1		1			D3186-4	SPACEPOD DOOR, RH
1**									D3187-1	FLOOR
									D3187-2	FLOOR
									D3188-5	SPACEPOD BODY
									D3188-6	SPACEPOD BODY
									D3188-7	SPACEPOD BODY
					1	1	1		D3547-1	BRACKET
					1	1	1		D3550-1	STRUT
			1	1	1	1	1		D3552-7	GAS SPRING
					1	1	1		D3554-7	BALL STUD
									AN3-3A	BOLT
									AN3-10A	BOLT
									AN3H4	BOLT
					1	1	1		AN5-5A	BOLT
36									AN525-10R7	SCREW
8					4	4	4		AN526C832R14	SCREW
									MS24694S67	SCREW
					1	1	1		MS24694S69	SCREW
			2	2	2	2	2		MS27039-0811	SCREW
					1	1	1		AN3235-020-935	WASHER
									AN960JD10	WASHER
16					1	1	1		AN960JD10L	WASHER
			4	4	8	8	8		AN960JD8	WASHER
					3	3	3		AN960JD516	WASHER
			2	2	2	2	2		NAS1515H3	NYLON WASHER
			2	2	6	6	6		MS21042L08	NUT
16					1	1	1		MS21042L3	NUT (or MS21042-3)
					1	1	1		MS21042L5	NUT
15									AKS7-1032-130	INSERT
25"									AKS7-1032-130	INSERT
								3	M81824/1-2	SPLICE

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Revision: E

Date: 09.07.31

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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REFERENCE ONLY

DART AEROSPACE LTD.

IIN-D350-600

Page 42 of 43

-241	-242	-243	-245	-246	-247	-248	-249	-449	Part Number	Description
								2	D3597-1	FEMALE SPADE CONNECTOR
								1	D3598-2-096	EXPANDABLE SLEEVE
								24	D3599-1	TIE-WRAP
								24	D3600-1	TIE-WRAP MOUNT
								24 FT	M22759/16-22-9	WIRE
			1*	1*	1*	1*			D2464-1250	NEOPRENE SEAL
1*			1*		1*				D3567-1	DECAL
				1*		1*			D3567-2	DECAL
			2*	2*					D2586	LATCH
			2*	2*					D2585	MOUNTING CHANNEL
			2*	2*					D2621	LATCH PLATE
			2*	2*					MS27039-1-15	SCREW
					2	2	1		MS27039-1-25	SCREW
			2*	2*	2	2	1		AN960JD10	WASHER
			2*	2*	2	2	1		MS21042L3	NUT (of MS21042-3)
			1*	1*					D2857-1	HINGE BRACKET
			1*	1*					D2857-2	HINGE BRACKET
			2*	2*					D2228	BACKING PLATE
			8*	8*	8	8	8		AN526C832R10	SCREW
			8*	8*	8	8	8		AN960JD8	WASHER
			8*	8*	8	8	8		MS21042L08	NUT
			1*	1*	1*	1*	1		D3557-1	BRACKET
			2*	2*	2*	2*	2		D2228	BACKING PLATE
			1*	1*	1*	1*	1		D3554-7	BALL STUD
			1*	1*	1*	1*	1		AN960JD516	WASHER
			1*	1*	1*	1*	1		D3015-3	LOCK NUT
			2*	2*	2*	2*	2		AN526C832R14	SCREW
			2*	2*	2*	2*	2		AN526C832R10	SCREW
			4*	4*	4*	4*	4		AN960JD8	WASHER
			4*	4*	4*	4*	4		MS21042L08	NUT
2**	2**	2**			1	1	1		D2237	STRIKER PLATE
4**	4**	4**			2	2	2		MS20426AD4-5	RIVET
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4**	4**	4**			4	4	4		AN960JD8	WASHER
4**	4**	4**			4	4	4		MS21042L08	NUT

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